# Force Guided Relays





# Enables flexible construction of safety circuits

Compact and EN compliant RF1V force guided relays.



• See website for details on approvals and standards.

# Force guided contact mechanism

EN50205 Type A TÜV approved

# Fast Response Time

Response time of 8 ms. Ensures safety by turning the load off quickly.

# **High Shock Resistance**

High shock resistant suitable for use in machine tools and in environments subjected to vibration and shocks. (200  $\mbox{m/s}^2$  minimum)

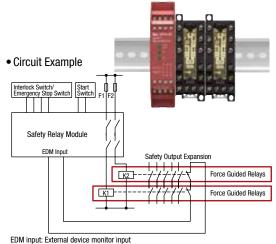
# **Clear Visiblilty**

Available with a built-in LED.

Output expansion for safety relay modules and safety controllers

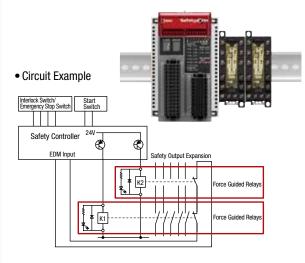
# **HR1S Safety Relay Module**

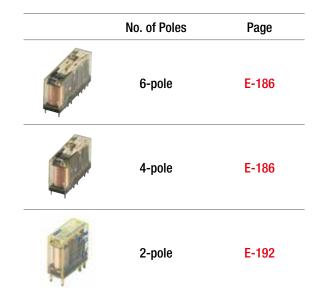
Cost effective and easy method to expand mechanical contact outputs.



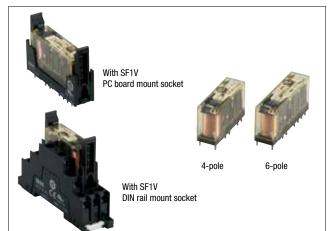
# FS1A Safety Controller

Solid state safety outputs of safety controllers can be converted to mechanical contact outputs.





# Compact and EN compliant RF1V force guided relays.



APEM Switches & Pilot Lights

Safety Products

Control Boxes

Emergency Stop Switches Enabling Switches

Explosion Proof

Scanners Safety Light Curtains Safety Modules

FS1A

Terminal Blocks

Relays & Sockets Package quantity: 10

Contact		Rated Coil Voltage	Without LED Indicator With LED Indicator		With Counter-electromotive Force Diode With LED Indicator	Circuit Protectors	
			Part No.	Part No.	Part No.	Power Supplies	
		12V DC	RF1V-2A2B-D12	RF1V-2A2BL-D12	RF1V-2A2BLD1-D12		
	2N0-2NC	24V DC	RF1V-2A2B-D24	RF1V-2A2BL-D24	RF1V-2A2BLD1-D24	LED Illumination	
1 nolo		48V DC	RF1V-2A2B-D48	RF1V-2A2BL-D48	RF1V-2A2BLD1-D48	]	
4-pole		12V DC	RF1V-3A1B-D12	RF1V-3A1BL-D12	RF1V-3A1BLD1-D12	Controllers	
	3NO-1NC	3N0-1NC	24V DC	RF1V-3A1B-D24	RF1V-3A1BL-D24	RF1V-3A1BLD1-D24	Operator
		48V DC	RF1V-3A1B-D48	RF1V-3A1BL-D48	RF1V-3A1BLD1-D48	Interfaces	
		12V DC	RF1V-4A2B-D12	RF1V-4A2BL-D12	RF1V-4A2BLD1-D12	Sensors	
	4N0-2NC	4N0-2NC	24V DC	RF1V-4A2B-D24	RF1V-4A2BL-D24	RF1V-4A2BLD1-D24	
		48V DC	RF1V-4A2B-D48	RF1V-4A2BL-D48	RF1V-4A2BLD1-D48	AUTO-ID	
		12V DC	RF1V-5A1B-D12	RF1V-5A1BL-D12	RF1V-5A1BLD1-D12	-	
6-pole	5NO-1NC	24V DC	RF1V-5A1B-D24	RF1V-5A1BL-D24	RF1V-5A1BLD1-D24		
_		48V DC	RF1V-5A1B-D48	RF1V-5A1BL-D48	RF1V-5A1BLD1-D48	1	
		12V DC	RF1V-3A3B-D12	RF1V-3A3BL-D12	RF1V-3A3BLD1-D12	Interlock Switches	
	3NO-3NC	24V DC	RF1V-3A3B-D24	RF1V-3A3BL-D24	RF1V-3A3BLD1-D24	Non-contact	
		48V DC	RF1V-3A3B-D48	RF1V-3A3BL-D48	RF1V-3A3BLD1-D48	Interlock Switches	
						Safety Laser	

# Sockets

Sockets	Package quantity: 10	
Types	No. of Poles	Part No.
DIN Rail Mount Sockets	4	SF1V-4-07L
Din hail would sockets	6	SF1V-6-07L
PC Board Mount Sockets	4	SF1V-4-61
1 0 Doard Would Sockets	6	SF1V-6-61

# **Coil Ratings**

Contact		Rated Coil	Rated Current (mA)	Coil	Opera	Operating Characteristics (at 20°C)			
		Voltage (V)	±10% (at 20°C) (Note 1)	Resistance ( $\Omega$ ) ±10% (at 20°C)	Pickup Voltage (initial value)	Dropout Voltage (initial value)	Maximum allowable Voltage (Note 2)	Power Consumption	RF2
		12V DC	30.0	400					HR2S
	2NO-2NC	24V DC	15.0	1,600					
4 polo		48V DC	7.5	6,400	-			Approx 0.26W	HR1S
4-pole		12V DC	30.0	400				Approx. 0.36W	
	3NO-1NC	24V DC	15.0	1,600					
		48V DC	7.5	6,400					
	4N0-2NC	12V DC	41.7	288					
		24V DC	20.8	1,152	75% maximum	10% minimum	10% minimum 110%		
		48V DC	10.4	4,608					
		12V DC	41.7	288					
6-pole	5NO-1NC	24V DC	20.8	1,152			Approx. 0.50W		
		48V DC	10.4	4,608					
		12V DC	41.7	288	1				
	3NO-3NC	24V DC	20.8	1,152	]				
		48V DC	10.4	4,608					]

Note 1: For relays with LED indicator, the rated current increases by approx. 2 mA.

Note 2: Maximum allowable voltage is the maximum voltage that can be applied to relay coils.



bownload catalogs and CAD from http://asia.idec.com/downloads

E-186

# RF1V Force Guided Relays / SF1V Relay Sockets

# **Relay Specifications**

ro	Number of Pol	es	4-pole	4-pole		6-pole		
Products	Contact Config	juration	2NO-2NC	3NO-1NC	4N0-2NC	5NO-1NC	3NO-3NC	
cts	Contact Resist	ance (initial value) (Note 1)	100 mΩ maximum	100 mΩ maximum				
	Contact Mater	ial	AgSnO <sub>2</sub> (Au flashed)	AgSnO2 (Au flashed)				
	Rated Load (re	esistive load)	6A 250V AC, 6A 30V	DC				
	Allowable Swit	tching Power (resistive load)	1500 VA, 180W DC (3	80V DC max.), 85W DC (	30V to 120V DC max.)			
	Allowable Swit	tching Voltage	250V AC, 125V DC					
APEM	Allowable Swit	tching Current	6A					
Outlinhan 0	Minimum Appl	licable Load (Note 2)	5V DC, 1 mA (referen	ce value)				
Switches & Pilot Lights	Power Consum	nption (approx.)	0.36W		0.50W			
-	Insulation Resi	istance	1000 MΩ minimum (	500V DC megger, same	measurement position	s as the dielectric strer	ngth)	
Control Boxes		Between contact and coil	4000V AC, 1 minute					
Emergency					2500V AC, 1 minute			
Stop Switches			2500V AC, 1 minute	0 0 0	Between contacts 7-			
Enabling			Between contacts 7-	8 and 9-10	Between contacts 9- Between contacts 11			
Switches	Dielectric	Between contacts of different poles			4000V AC, 1 minute	-12 anu 13-14		
Safety Products	Strength		4000V AC, 1 minute		Between contacts 3-4	4 and 5-6		
				Between contacts 3-4 and 5-6 Between contacts 3-4 and 7-8 Between contacts 5-6 and 9-10		4 and 7-8		
Explosion Proof						Between contacts 5-6 and 9-10		
Terminal Blocks				Between contacts 7-8 and 9-10				
		Between contacts of the same pole	1500V AC, 1 minute					
Relays & Sockets	Operate Time			20 ms maximum (at the rated coil voltage, excluding contact bounce time)				
Circuit	•	e (at 20°C) (Note 3)	8 ms maximum (at the rated coil voltage, excluding contact bounce time, without diode) (Note 4)					
Protectors	Release Time		20 ms maximum (at the rated coil voltage, excluding contact bounce time, without diode)					
	Vibration	Operating Extremes	10 to 55 Hz, amplitude 0.75 mm					
Power Supplies	Resistance	Damage Limits	10 to 55 Hz, amplitude 0.75 mm					
LED Illumination	Shock	Operating Extremes (half sine-wave pulse: 11 ms)	200 m/s <sup>2</sup> , when mounted on DIN rail mount socket: 150 m/s <sup>2</sup>					
	Resistance	Damage Limits (half sine-wave pulse: 6 ms)	1000 m/s <sup>2</sup>					
Controllers				load: 100,000 operation				
Operator				oad: 100,000 operation: load: 500,000 operation				
Interfaces								
Company	Electrical Life		[AC 15] 240V AC 2A i	30V DC 1A resistive load: 500,000 operations minimum (operating frequency 1800 per hour) [AC 15] 240V AC 2A inductive load: 100,000 operations minimum				
Sensors				(operating frequency 1200 per hour, $\cos \phi = 0.3$ )				
AUTO-ID				[DC 13] 24V DC 1A inductive load: 100,000 operations minimum				
	Mechanical Lif	in the second		(operating frequency 1200 per hour, L/R = 48 ms)				
				10 million operations minimum (operating frequency 10,800 operations per hour)				
		perature (Note 5)	,	-40 to +85°C (no freezing) 5 to 85%RH (no condensation)				
Interlect	Operating Humidity Storage Temperature			,				
Interlock Switches			-40 to +85°C (no fre	<b>. . . . . . . . . .</b>				
Non-contact	Storage Humic	· · ·		5 to 85%RH (no condensation)				
Interlock Switches		quency (rated load)		1200 operations per hour				
Safety Laser	Weight (approx		20g		23g			
Scanners		red using 6V DC,1A voltage drop method.		Note 1: Measured using 6V DC,1A voltage drop method. Note 2: Failure rate level P (reference value)				

Safety Light

Curtains

FS1A
RF1V
RF2
HR2S
HR1S

Note 3: Response time is the time until NO contact opens, after the coil voltage is turned off. Note 5: See the table below for the current and operating temperature

# **Socket Specifications**

Model	SF1V-4-07L	SF1V-6-07L	SF1V-4-61	SF1V-6-61	
Rated Current	6A				
Rated Voltage	250V AC/DC				
Insulation Resistance	1000 MΩ minimu	m (500V DC megg	er, between termin	als)	
Applicable Wire	0.7 to 1.65 mm <sup>2</sup> (18 AWG to 14 AW	/G)	-	-	
Recommended Screw Tightening Torque	0.5 to 0.8 N·m		-	-	
Screw Terminal Style	M3 slotted Phillips screw	s self-tapping	_		
Terminal Strength	Wire tensile strength: 50N min. —				
Dielectric Strength	2500V AC, 1 minu (Between live and		, between live parts	of different poles)	
Vibration Resistance	e Damage limits: 10 to 55 Hz, amplitud Resonance: 10 to 55 Hz, amplitud				
Shock Resistance	1000 m/s <sup>2</sup>				
Operating Temperature (Note)	-40 to +85°C (no freezing)				
Operating Humidity	5 to 85% RH (no o	condensation)			
Storage Temperature	-40 to +85°C (no freezing)				
Storage Humidity	5 to 85% RH (no condensation)				
Degree of Protection	IP20 (finger-safe screw	r terminals)	_		
Weight (approx.)	40g	55g	9g	10g	

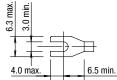
Note: See the table at right for the current and operating temperature.

Note 4: With diode: 12ms maximum (at the rated coil voltage, excluding contact bounce time)

# **Operating Temperature (relay, socket)**

	Single mounting	Collectiv	e mounting
Operating	-40°C to +85°C	4-pole	-40°C to +70°C
Temperature	-40 0 10 +03 0	6-pole	−40°C to +65°C
Contact Current	6A	6A	
	When the ambient temperature is over 70°C, lower the contact current	4-pole When the ambient temperature is over 60°C, lower the contact current at 0.1A/°C.	
Remarks	at 0.1A/°C. 5N01NC: Up to 70°C: Keep the total current of NO side to 24A maximum. Over 70°C: Lower the contact current at 0.1A/°C.	6-pole	When the ambient temperature is over $50^{\circ}$ C, lower the contact current at $0.1A/^{\circ}$ C. SNO1NC: Up to $50^{\circ}$ C: Keep the total current of NO side to 24A maximum. Over $50^{\circ}$ C: Lower the contacc current at $0.1A/^{\circ}$ C.

# **Applicable Crimping Terminal**



All dimensions in mm.

# RF1V Force Guided Relays / SF1V Relay Sockets

Package Quantity

10

10

10

10

Notes on Contact Gaps except Welded Contacts

• If the NO contact (7-8 or 9-10) welds, the NC contact (3-4 or 5-6) remains open even when the relay coil is de-energized, maintaining a

• If the NC contact (3-4 or 5-6) welds, the NO contact (7-8 or 9-10)

gap of 0.5 mm minimum. The remaining unwelded NO contact (9-10 or

Ordering Part No.

BAA1000PN10

BAP1000PN10

BNL5PN10

BNL6PN10

Example: RF1V-2A2B-D24

7-8) is either open or closed.

is either open or closed.

0.5

Safety Products

Remarks

Length: 1m

Width: 35 mm

# APEM

Switches & Pilot Lights

Emergency

# Switches

- Terminal Blocks

Protectors



Accessories

Shape

19

24

45

Contact Voltage (V

Item

**DIN Rail** 

End Clip

Contact

Current

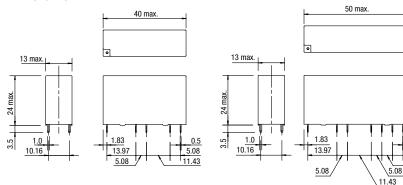
10

**Characteristics** 

Maximum Switching Capacity

# **RF1V** Relays

RF1V (4-pole)



# RF1V (6-pole)

30V DC

resistive load

Specifications

Weight: Approx. 200g

Weight: Approx. 320g

Metal (zinc plated steel)

**Electrical Life Curve** 

500

100 operations)

10

Life (× 10,000

Weight: Approx. 15g

Aluminum

Steel

Part No.

BAA1000

**BAP1000** 

BNL5

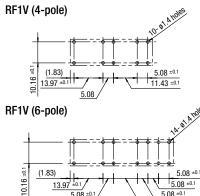
BNL6

Contact Current (A)

PC Board Terminal Model Mounting Hole Layout (Bottom View)

13.97

5.08 ±0.1



(All dimensions in mm.)

Switches Non-contact Interlock Switches Safety Laser Scanners Safety Light Curtains

Safety Module

5.08 ±0.1

5 08 ±0.1

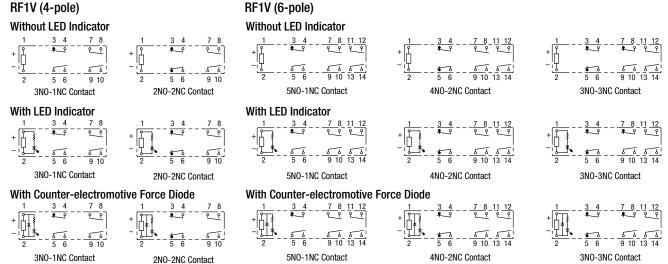
11 43 ±0.1

FS1A	
RF1V	
RF2	
HR2S	

HR1S

# Internal Connection (Bottom View)

# RF1V (4-pole)



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E-188

Control Boxes

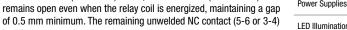
Stop Switches Enabling

Explosion Proof

Relays & Sockets

Circuit

Power Supplies



LED Illumination Controllers Operator Interfaces

Sensors AUTO-ID

Interlock

# RF1V Force Guided Relays / SF1V Relay Sockets

APEM Switches & Pilot Lights Control Boxes

Emergency

Stop Switches Enabling Switches

Explosion Proof

Terminal Blocks

Relays & Sockets

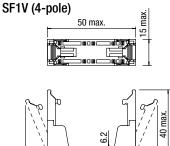
# **Dimensions**

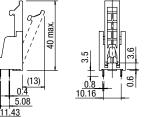
(13)

5.08

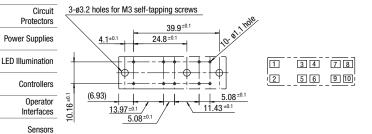
6.93







PC Board Mounting Hole Layout / Terminal Arrangement (Bottom View)

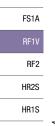


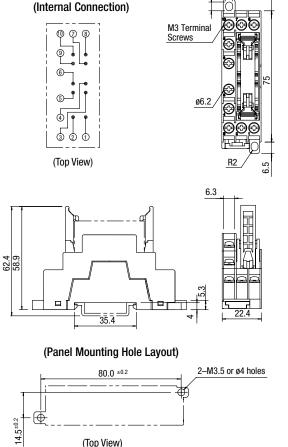
# SF1V DIN Rail Mount Socket Dimensions

SF1V (4-pole)

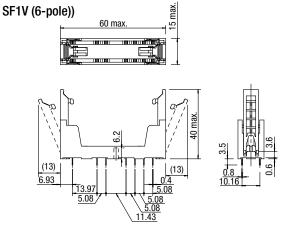


AUTO-ID



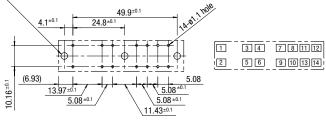


(Top View)



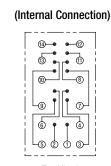
PC Board Mounting Hole Layout / Terminal Arrangement (Bottom View)

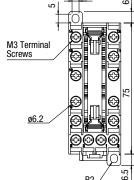




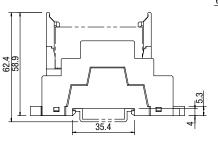
SF1V (6-pole)

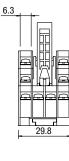
6.5



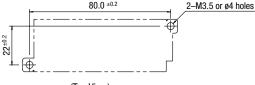














APEM

Switches &

Pilot Lights

Control Boxes

Emergency Stop Switches

Enabling Switches

Explosion Proof

Terminal Blocks

Relavs & Sockets

Power Supplies

LED Illumination

Circuit

Protectors

Controllers

Operator Interfaces

Sensors

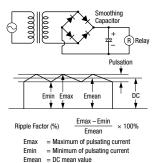
AUTO-ID

# **Operating Instructions**

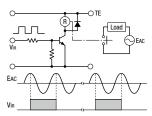
# **1. Driving Circuit for Relays**

- 1. To make sure of correct relay operation, apply rated voltage to the relay coil. Pickup and dropout voltages may differ according to operating temperature and conditions.
- 2. Input voltage for DC coil:

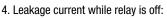
A complete DC voltage is best for the coil power to make sure of stable operation. When using a power supply containing a ripple voltage, suppress the ripple factor within 5%. When power is supplied through a rectifications circuit, relay operating characteristics, such as pickup voltage and dropout voltage, depend on the ripple factor. Connect a smoothing capacitor for better operating characteristics as shown below.

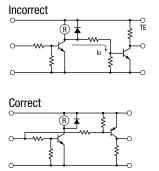


3. Operating the relay in sync with an AC load:



If the relay operates in sync with AC power voltage of the load, the relay life may be reduced. If this is the case, select a relay in consideration of the required reliability for the load. Or, make the relay turn on and off irrespective of the AC power phase or near the point where the AC phase crosses zero voltage.





When driving an element at the same time as the relay operation, special consideration is needed for the circuit design. As shown in the incorrect circuit below, leakage current (lo) flows through the relay coil while the relay is off. Leakage current causes coil release failure or adversely affects the vibration resistance and shock resistance. Design a circuit as shown in the correct example. 5. Surge suppression for transistor driving circuits: When the relay coil is turned off, a high-voltage pulse is generated. Be sure to connect a diode to suppress the counter electromotive force, or use RF1V with counter-electromotive force diode. Then, the coil release time becomes slightly longer. To shorten the coil release time, connect a Zener diode between the collector and emitter of the controlling transistor. Select a Zener diode with a Zener voltage slightly higher than the power voltage.



6. The coil terminal of the relay has polarity. Connect terminals according to the internal connection diagram. Incorrect wiring may cause malfunction.

# 2. Protection for Relay Contacts

- 1. The contact ratings show maximum values. Make sure that these values are not exceeded even momentarily. When an inrush current flows through the load, the contact may become welded. If this is the case, connect a contact protection circuit, such as a current limiting resistor.
- 2. Contact protection circuit:

When switching an inductive load, arcing causes carbides to form on the contacts, resulting in an increased contact resistance. In consideration of contact reliability, contact life, and noise suppression, use of a surge absorbing circuit is recommended. Note that the release time of the load becomes slightly longer. Check the operation using an actual load. Incorrect use of a contact protection circuit will adversely affect switching characteristics. Four typical examples of contact protection circuits are shown in the following table:

RC	Power C R Ind. Load	This protection circuit can be used when the load impedance is smaller than the RC impedance in an AC load power circuit. R: Resistor of approximately the same resistance value as the load C: 0.1 to 1 $\mu F$
	Power R Ind. Load	This protection circuit can be used for both AC and DC load power circuits. R: Resistor of approximately the same resistance value as the load C: 0.1 to 1 $\mu$ F
Diode	Power D Ind. Load	This protection circuit can be used for DC load power circuits. Use a diode with the following ratings. Reverse withstand voltage: Power voltage of the load circuit × 10 Forward current: More than the load current
Varistor	Power is a lind. Load	This protection circuit can be used for both AC and DC load power circuits. For a best result, when using on a power voltage of 24 to 48V AC/DC, connect a varistor across the load. When using on a power voltage of 100 to 240V AC/DC, connect a varistor across the contacts.



FS1A	
RF1V	
RF2	
HR2S	
HR1S	

# **Operating Instructions**

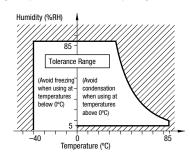
## 3. Do not use a contact protection circuit as shown below:

Power Load	This protection circuit is very effective in arc suppression when opening the contacts. But, the capacitor is charged while the contacts are opened. When the contacts are closed, the capacitor is discharged through the contacts, increasing the possibility of contact welding.
C Load	This protection circuit is very effective in arc suppression when opening the contacts. But, when the contacts are closed, a current flows to charge the capacitor, causing contact welding.

Generally, switching a DC inductive load is more difficult than switching a DC resistive load. Using an appropriate arc suppressor will improve the switching characteristics of a DC inductive load.

# 3. Usage, transport, and storage conditions

- Temperature, humidity, atmospheric pressure during usage, transport, and storage.
  - ① Temperature: -40°C to +85°C (no freezing)
  - See E-187 for the current and operating temperature. ② Humidity: 5 to 85%RH (no condensation)
  - The humidity range varies with temperature. Use within the range indicated in the chart below.
  - ③ Atmospheric pressure: 86 to 106 kPa Operating temperature and humidity range



2. Condensation

Condensation occurs when there is a sudden change in temperature under high temperature and high humidity conditions. The relay insulation may deteriorate due to condensation.

3. Freezing

Condensation or other moisture may freeze on the relay when the temperatures is lower than 0°C. This causes problems such as sticking of movable parts or delay in operation.

 Low temperature, low humidity environments Plastic parts may become brittle when used in low temperature and low humidity environments.

# 4. Panel Mounting

When mounting DIN rail mount sockets on a panel, take the following into consideration.

- Use M3.5 screws, spring washers, and hex nuts.
- For mounting hole layout, see dimensions on E-189.
- Keep the tightening torque within 0.49 to 0.68 N·m. Excessive tightening may cause damage to the socket.

# 5. Others

- 1. General notice
  - $\ensuremath{\textcircled{}}$  To maintain the initial characteristics, do not drop or shock the relay.
  - ② The relay cover cannot be removed from the base during normal operation. To maintain the initial characteristics, do not remove the relay cover.
  - ③ Use the relay in environments free from condensation, dust, sulfur dioxide (SO<sub>2</sub>), and hydrogen sulfide (H<sub>2</sub>S).
  - ④ The RF1V relay cannot be washed as it is not a sealed type. Also make sure that flux does not leak to the PC board and enter the relay.
- 2. Connecting outputs to electronic circuits:
- When the output is connected to a load which responds very quickly, such as an electronic circuit, contact bouncing causes incorrect operation of the load. Take the following measures into consideration.
- ① Connect an integration circuit.
- ② Suppress the pulse voltage due to bouncing within the noise margin of the load.
- Do not use relays in the vicinity of strong magnetic field, as this may affect relay operation.
- 4. UL and CSA ratings may differ from product rated values determined by IDEC.

## 6. Notes on PC Board Mounting

- When mounting 2 or more relays on a PC board, keep a minimum spacing of 10 mm in each direction. If used without spacing of 10 mm, rated current and operating temperature differs. Consult IDEC.
- Manual soldering: Solder the terminals at 400°C within 3 sec.
- Auto-soldering: Preliminary heating at 120°C within 120 sec. Solder at 260°C±5°C within 6 sec.
- Because the terminal part is filled with epoxy resin, do not excessively solder or bend the terminal. Otherwise, air tightness will degrade.
- Avoid the soldering iron from touching the relay cover or the epoxy filled terminal part.
- Use a non-corrosive resin flux.

APEM

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Interlock

Switches

Non-contact

Safety Laser

Scanners

Curtains

FS1A

RF1V

RF2 HR2S HR1S

Safety Light

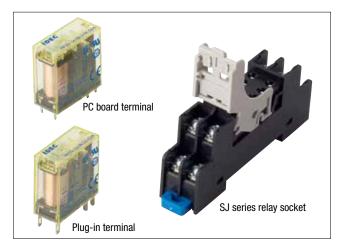
Safety Module

Interlock Switches

Circuit

Protectors

For simple and easy safety measure. Reduce cost and installation space.



# **Force Guided Relays**

				w/diode	Degree of	Protection	Rated		
Contact Configuration		Terminal Style	LED Indicator	of reverse polarity coil	Flux-tight (RTII)	Sealed (RTIII)	Coil Voltage	Part No.	
			With	√	$\checkmark$	—	12V DC	RF2S-1A1BLD1-D12	
			Without	—	$\checkmark$	—		RF2S-1A1B-D24	
			without	√	$\checkmark$	—	24V DC	RF2S-1A1BD1-D24	
	SPST-N0 +		With	√	$\checkmark$	—	240 DC	RF2S-1A1BLD1-D24	
	SPST-NC		WILII	√	_	√		RF2S-1A1BLD1K-D24	
		Dlug in	Without	—	$\checkmark$	—		RF2S-1A1B-D48	
		Plug-in	With	√	$\checkmark$	—	48V DC	RF2S-1A1BLD1-D48	
				√	—	√		RF2S-1A1BLD1K-D48	
	DPDT (*1)		Without	—	$\checkmark$	—	24V DC	RF2S-2C-D24	
			Without	√	$\checkmark$	—		RF2S-2CD1-D24	
2-pole			With	√	$\checkmark$	—		RF2S-2CLD1-D24	
			With	√	_	√		RF2S-2CLD1K-D24	
		-		—	$\checkmark$	—	12V DC	RF2V-1A1B-D12	
				_	$\checkmark$	—	24V DC	RF2V-1A1B-D24	
	ODOT NO		Without	—	—	$\checkmark$		RF2V-1A1BK-D24	
	SPST-NO + SPST-NC			√	$\checkmark$	—		RF2V-1A1BD1-D24	
	0.01-100			√	—	√		RF2V-1A1BD1K-D24	
			With	With $$ — $$		RF2V-1A1BLD1K-D24			
			Without	_	$\checkmark$	_	48V DC	RF2V-1A1B-D48	
	DPDT (*1)		Without	_	$\checkmark$	—	24V DC	RF2V-2C-D24	

\*1) When using DPDT model as a force guided relay, use in SPST-NO+SPST-NC wiring (EN50205).

• Other part numbers are available. See below (contact IDEC for details).

# Part No. Development

		·										
RF	2	S	-	1A1B	LD1		1A1B LD1 K		К	-		D24
Series	No. of Poles	Terminal Style		Contact Configuration		Option	U U	ree of		Rated	Coil Voltage	
	2 2-pole	S Plug-in		1A1B SPST-NO +	Blank Standard			ection		D12	12V DC	
	<u>.</u>	V PC Board		SPST-NC	L	With LED indicator	Blank	RTII				
				2C DPDT	D		K	RTIII		D24	24V DC	
					U	With diode (Note 1)				D48	48V DC	
Noto 1.				D1	With diode of reverse polarity coil (Note 2)					1		
Note 1: With diode: terminal 1 –, terminal 8 + Note 2: With diode of reverse polarity coil: terminal 1 +, terminal 8 – Note 3: Use this chart for interpreting part numbers. Not all possible variations can be realized.			LD	With LED indicator & diode (Note 1)	1							
			LD1	With LED indicator & diode of reverse polarity coil (Note 2)								

Safety Products

## APEM

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Emergency Stop Switches Enabling Switches

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Circuit Protectors

Power Supplies

LED Illumination

Controllers

Operator Interfaces

Sensors

AUTO-ID

Interlock Switches Non-contact Interlock Switches Safety Laser Scanners Safety Light Curtains

Safety Module

```
FS1A
RF1V
RF2
HR2S
```

HR1S

# RF2 2-pole Force Guided Relay / SJ Series Socket

# **Standard Ratings**

Voltago	UL Rating	Resistive	CSA Rating Resistive		
Voltage	NO	NC	NO	NC	
277V AC	6A	3A	6A	3A	
30V DC	6A	3A	6A	3A	

Voltage	TÜV Rating Resistive				
voltage	NO	NC			
240VAC	6A	3A			
24V DC	6A	ЗA			

# Ratings

# **Coil ratings**

Switches &	Datad Valtaga	Rated Voltage Hated Current (mA) ±15% (at 20°C)		Coil Resistance	Operating Chara	Dowor			
Pilot Lights	Ŭ			10/0 (dl 20 0)		Minimum Pickup	D 11/1	Maximum Allowable	Power
Control Boxes	(V)	Without LED	With LED	±10% (at 20°C)	Voltage	Dropout Voltage	Voltage (Note)	Consumption	
Emergency	12V DC	58	63	205					
Stop Switches	24V DC	29	33	820	75% maximum	10% minimum	110%	Approx. 0.7W	
Enabling Switches	48V DC	14.6	18	3300					

Note: Maximum allowable voltage is the maximum voltage that can be applied to relay coils.

# **Specifications**

	Specifica						
Terminal Blocks	Model		RF2S (Plug-in Terminal)	RF2V (PC board terminal)			
Relays & Sockets	No. of Poles		2-pole				
-	Contact Config	juration	SPST-NO + SPST-NC, DPDT				
Circuit Protectors	Disconnecting	Means	Micro disconnection				
	Contact Resistance (Note 1)		100mΩ maximum				
Power Supplies	Contact Mater	ial	AgNi+Au-Clad				
LED Illumination	Degree of Prot	rection	RTII (flux-tight), RTIII (sealed)				
Controllers	Rated Load (re	esistive load)	NO contact: 240V AC, 6A/24V DC, 6A NC contact: 240V AC, 3A/24V DC, 3A				
Operator Interfaces	Contact	Maximum Allowable Power (resistive load)	NO contact: 1440VA/144W, NC contact: 720VA/72W				
Sensors	Contact	Maximum Allowable Voltage	250V AC, 125V DC				
		Maximum Allowable Current	6A				
AUTO-ID	Minimum Appl	icable Load (Note 2)	1V DC, 1mA				
	Power Consun	nption	Approx. 0.7W				
	Rated Insulation	on Voltage	250V				
Interleak	Insulation Res	istance	1000M $\Omega$ minimum (500V megger)				
Interlock Switches	Impulse Withs	tand Voltage	6000V				
Non-contact	Pollution Degr	ee	2				
Interlock Switches		Between contact and coil	5000V AC, 1 minute				
Safety Laser Scanners	Dielectric Strength	Between contacts of the same pole	4000V AC, 1 minute				
Safety Light	ouongui	Between contacts of the different poles	1500V AC, 1 minute				
Curtains	Operating Time		15ms max. (at the rated coil voltage, excluding contact bounce time)				
Safety Modules	Response Tim	e (Note 3)	5ms max. (at the rated coil voltage, without diode) 20ms max. (at the rated coil voltage, with diode)				
	Release Time		10ms max. (at the rated coil voltage, excluding contact bounce time, without diode) 25ms max. (at the rated coil voltage, excluding contact bounce time, with diode)				
FS1A	Vibration	Operating Extremes	NO contact: 10 to 55Hz, amplitude 0.75mm NC contact:10 to 55Hz, amplitude 0.2mm				
RF1V	Resistance	Damage Limits	10 to 55Hz, amplitude 0.75mm				
NETV	Shock	Operating Extremes	NO contact: 100m/s <sup>2</sup> , NC contact: 50m/s <sup>2</sup>				
RF2	Resistance	Damage Limits	1000m/s <sup>2</sup>				
HR2S			N0 contact: 100,000 operations minimum (operating frequency 1,800	per hour) at 240V 6A resistive load or			
HR1S	1S Electrical Life		2A inductive load (power factor 0.4) 100,000 operations minimum (operating frequency 1,800 per hour) at 24V 6A resistive load or 1A inductive load (time constant 48ms)				
			NC contact: 100,000 operations minimum (operating frequency 1,800 per hour) at 240V AC, 3A resistive load or 2A inductive load (power factor 0.4) 100,000 operations minimum (operating frequency 1,800 per hour) at 24V DC, 3A resistive load or 1A inductive				
	Mechanical Lit	íe	load (time constant 48ms) 10 million operations minimum (operating frequency 18,000 operations per hour)				
	Operating Tem	perature	Single mounting: -40 to +70°C (no freezing) Collective mounting: -40 to +55°C (no freezing)	-40 to +70°C (no freezing)			
	Operating Hun	nidity	5 to 85%RH (no condensation)				
	Storage Tempe	erature	-40 to +85°C (no freezing)				
	Weight (approx		18g (without LED/diode), 20g (with LED/with diode/with L	ED & diode)			
	. Alta	- /		·			

• Above values are initial values.

Note 1: Measured using 5V DC, 1A voltage drop method.

Note 2: Failure rate level P, reference value

Note 3: Response time is the time until NO contact opens, after the coil voltage is turned off.

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Explosion Proof

# For more information, visit http://asia.idec.com

Removable

# SJ Series Relay Socket



Fingersafe screw terminal) (Push-in terminal)

(Standard screw terminal and

F See website for details on approvals and standards.

Note: Sockets can be used on RF2S (Plug-in terminal) only.

Standard Screw Terminal (\*2)

Fingersafe Screw Terminal (\*2)

Terminal Style

Push-in Terminal

# Sockets

(\*1)

**DIN-rail Socket** 

PC Board Socket

	marking plate
Package Quantity: 1	

Package Quantity

1

10

50



APEM

Ρ

Safety Products

Pilot Lights	
Control Boxes	

\*1) Release lever is supplied with the socket. \*2) Terminal number marking in white also available.

Add "W" to the Part No. Example: SJ2S-07LW

· See website for details on PC board socket.

# Switches &

Emergency Stop Switches Enabling Switches

FS1A

RF1V

HR2S

HR1S

# Accessories and Replacement Parts (for DIN-rail Socket)

Part No.

SJ2S-05B

SJ2S-07L

SJ2S-21L

SJ2S-61

SJ2S-61

Ordering No.

SJ2S-05B

SJ2S-07L

SJ2S-21L

SJ2S-61PN10

SJ2S-05PN50

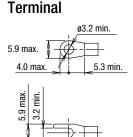
Desc	ription/Shape	Applicable Socket Part No.	Material	Part No.	Ordering No.	Package Quantity	Remarks	Explosion Proof
Remova Plate	ble Marking						$\omega$ Marking area:	Terminal Blocks
		SJ2S-05B SJ2S-07L	Plastic (white)	SJ9Z-PW	SJ9Z-PWPN10		oov j j 15.2 × 7.25 mm Sol in the second se	Relays & Sockets
								Circuit Protectors
		SJ2S-21L		SJ9Z-P2100W	SJ9Z-P2100W	10	(*4)	Power Supplies
	For 2 sockets			SJ9Z-JF2	SJ9Z-JF2PN10	10		
	For 5 sockets	SJ2S-05B	Nickel-coated brass with	SJ9Z-JF5	SJ9Z-JF5PN10		Terminal centers: 15.5mm	LED Illumination
Jumper	For 8 sockets	SJ2S-07L	polypropylene coating	SJ9Z-JF8	SJ9Z-JF8PN10	-	Rated current: 12A	Controllers
(*3)	For 10 sockets		<b>-</b>	SJ9Z-JF10	SJ9Z-JF10PN10	-		Operator
	For 2 sockets	SJ2S-21L	Zinc-plated steel with polybutylene terephthalate	SJ9Z-J2102A	SJ9Z-J2102A		A2 terminal of the coil is connected. The rated current is 2A.	Interfaces
Release			coating				38.5	Sensors
(with int marking		SJ2S-05B SJ2S-07L	Plastic (gray)	SJ9Z-CM	SJ9Z-CMPN05	5		AUTO-ID
4							When not using marking plate	Interlock Switches
Release	Lever							Non-contact Interlock Switches
	$\boldsymbol{\mathcal{D}}$	SJ2S-21L Plastic		SJ9Z-C21R	SJ9Z-C21R	10		Safety Laser Scanners
	<b>A</b>							Safety Light Curtains
								Safety Modules

\*3) Ensure that the total current to the jumper does not exceed the maximum current. \*4) Used for Push-in terminals.

# Socket Specifications

Model		SJ2S-05B/-07L SJ2S-61 (DIN Rail Socket) (PC Board Soc		SJ2S-21L (Push-in Terminal Socket)		
Rated Curre	ent	BA				
Rated Insula	ation Voltage	250V AC/DC		300V AC/DC (*6)		
Applicable V	Vire	2mm²	-	Solid wire / stranded wire: 0.14 to 1.5mm <sup>2</sup> , AWG26 to 16 Stranded wire with ferrule (without insulated cover): 0.5 to 1.5mm <sup>2</sup> , AWG20 to 16 Stranded wire with ferrule (with insulated cover) 0.14 to 1.0mm <sup>2</sup> , AWG26 to 18		
Applicable (	Cripming Terminal	See the dimensions shown at right	_	_		
Recommen	ded Tightening Torque	0.6 to 1.0 N·m	-	-		
Screw Term	inal Style	M3 slotted Phillips screw (self-lifting) –		_		
Terminal Strength		Wire tensile strength:		-		
Dielectric	Between contact and coil	4000V AC, 1 min.	5000V AC, 1 min.	2500V AC, 1 min.		
	Between contacts of the same pole	1000V AC, 1 min.		(between live and dead metal parts, between live metal parts of the different poles)		
(*5)	Between contacts of the different pole	3000V AC, 1 min.				
Vibration	Damage limits	90m/s <sup>2</sup>	10 to FF Us, amplitude 1 F mm			
Resistance	Resonance	Frequency 10 to 55Hz, amplitud	10 to 55 Hz, amplitude 1.5 mm			
Shock Resis	stance (damage limits)	1000m/s <sup>2</sup>	50G (when using release lever)			
Operating T	emperature	-40 to +70°C (no freezing)				
Operating H	umidity	5 to 85% RH (no condensation)				
Storate Tem	perature	-55 to +85°C (no freezing)		-40 to +70°C (no freezing)		
Degree of P	rotection (Screw Terminal)	SJ2S-07L: IP20 (IEC 60529)	-	-		
Weight		34g	4.5g	43g		

# **Applicable Crimping**

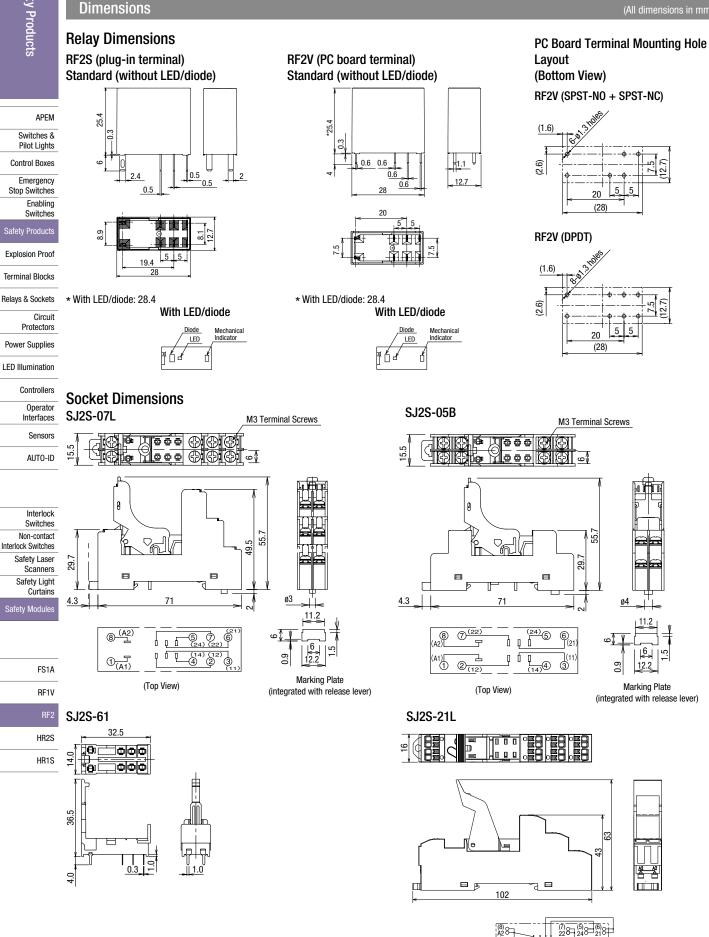


Note: Ring terminal cannot be used on SJ2S-OL. See Cat. No. EP1728 for applicable terminals on Push-in terminals.

5.3 to 6.5

\*5) The above are same when used with a RF2 force guided relay. \*6) When using the socket with RF2S Force Guided Relay, the rated insulation voltage is 150V AC/DC.





Jumper Port

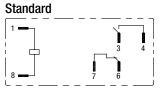
(1) A1

(2) 128-(TOP VIEW)

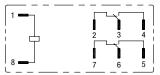
# Dimensions

# Internal Connection (Bottom View)

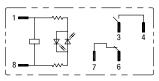
# RF2\*-1A1B-□



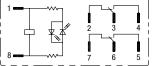
# RF2\*-2C-□ Standard



RF2\*-1A1BL-□ With LED indicator

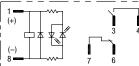


RF2\*-2CL-□ With LED indicator



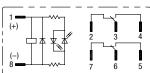
RF2\*-1A1BLD1-□

With LED indicator + diode of reverse polarity coil

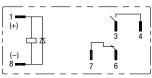


# RF2\*-2CLD1-□

With LED indicator + diode of reverse polarity coil



RF2\*-1A1BD1-□ With diode of reverse polarity coil

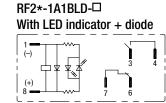


RF2\*-2CD1-□ With diode of reverse polarity coil

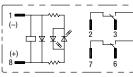


· Relays with diode have polarity. Take polarity into consideration when wiring.

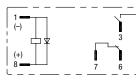
• When using DPDT model as a force guided relay, use in SPST-NO + SPST-NC wiring (EN50205).

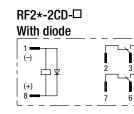


RF2\*-2CLD-□ With LED indicator + diode









Relays & Sockets Circuit Protectors

Explosion Proof Terminal Blocks

Power Supplies

LED Illumination

Controllers Operator

Interfaces

Sensors AUTO-ID



Non-contact Interlock Switches Safety Laser Scanners Safety Light Curtains

Safety Module

FS1A	
RF1V	
RF2	
HR2S	
HR1S	



APEM Switches &

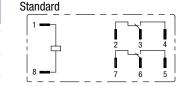
Pilot Lights Control Boxes Emergency Stop Switches

Enabling Switches

# **Operating Instructions**

# 1. When using DPDT model as a force guided relay

Use in SPST-NO + SPST-NC wiring according to EN50205 (2002) RF2\*-2C-□



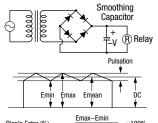
# Emergency Example:

Use terminal 3-4 as NO contact and 6-7 as NC contact. Or terminal 2-3 as NC contact and terminal 5-6 as NO contact.

## 2. Driving Circuit for Relays

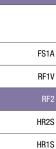
 2-1. To make sure of correct relay operation, apply rated voltage to the relay coil. Pickup and dropout voltages may differ according to operating temperature and conditions.
 2-2. Input voltage for DC coil:

A complete DC voltage is best for the coil power to make sure of stable operation. When using a power supply containing a ripple voltage, suppress the ripple factor within 5%. When power is supplied through a rectification circuit, the relay operating characteristics, such as pickup voltage and dropout voltage, depend on the ripple factor. Connect a smoothing capacitor for better operating characteristics as shown below.



Switches Non-contact Interlock Switches Safety Laser Scanners Safety Light

Curtains Safety Modules



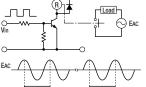
 

 Ripple Fctor (%)
 Emax-Emin Emean
 ×100%

 Emax
 = Maximum pulsating current Emin
 = Minimum of pulsating current Emean

 Emax
 = DC mean value

 2-3. Operating the relay in sync with an AC load:

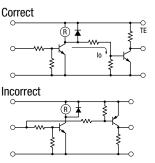


If the relay operates in sync with AC power voltage of the load, the relay life may be reduced. If this is the case, select a relay in consideration of the required reliability for the load. Or, make the relay turn on and off irrespective of the AC power phase or near the point where the AC phase crosses zero voltage.

### 2-4. Leakage current while relay is OFF

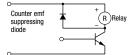
When driving an element at the same time as the relay operation, special consideration is needed for the circuit design. As shown in the incorrect circuit at right, leakage current (lo) flows through the relay coil while the relay is off.

Leakage current causes coil release failure or adversely affects the vibration resistance and shock resistance. Design a circuit as shown in the correct example.



2-5. Surge suppression for transistor driving circuits:

When the relay coil is turned off, a high-voltage pulse is generated. Be sure to connect a diode to suppress the counter electromotive force. Then, the coil release time becomes slightly longer. To shorten the coil release time, connect a Zener diode between the collector and emitter of the controlling transistor. Select a Zener diode with a Zener voltage slightly higher than the power voltage.



2-6. The coil terminal of the relay has polarity. Connect terminals according to the internal connection diagram. Incorrect wiring may cause malfunction.

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When the output is connected to a load which responds very quickly,

operation of the load. Take the following measures into consideration.

② Suppress the pulse voltage due to bouncing within the noise margin

For the best shock resistance, it is ideal to install the RF2 relay so that

the armature movent is perpendicular to the direction of vibration/

Large loads that causes arcs may result in the contact material scattered off, accumulating around the contact. This will degrade

Counter-electromotive force diode model has polarity. The diode absorbs counter-electromotive force of relay coil. When excessive

use of a marking plate (optional) on the release lever or socket is recommended, so that force guided relay can be recognized easily.

external surge voltage is anticipated, take additional counter-

insulation resistance between the circuits. Make sure that the relay is

electromotive force measures. Otherwise the diode may be damaged. When using general purpose relays and force guided relays closely,

 When mounting two or more relays on a PC board, keep a minimum spacing of 5 mm in each direction. If used without spacing of 10 mm,

Auto-soldering: Preliminary heating at 120°C within 60 sec. Solder at

· Because the terminal part is filled with epoxy resin, do not excessively

solder or bend the terminal. Otherwise, air tightness will degrade.

Avoid the soldering iron from touching the relay cover or the epoxy

. Do not install the relay on the PC board in the way the PC board is

after operating for a long time or due to vibration, degrading the

. When multiple PC boards with relays are mounted to a rack, the

temperature may rise excessively. When mounting relays, leave

ambient temperature remains within the specified operating

enough space so that heat will not build up, and so that the relays'

bent, otherwise copper foil may be cut or solder may be displaced

filled terminal part. Use a non-corrosive resin flux.

rated current and operating temperature differs. Consult IDEC.

Manual soldering: Solder the terminals at 350°C within 3 sec.

such as an electronic circuit, contact bouncing causes incorrect

5-4. UL and CSA ratings may differ from product rated values

5-2. Connecting outputs to electronic circuits:

① Connect an integration circuit.

may affect relay operation.

mounted in the correct direction.

6. Notes on PC Board Mounting

250°C within 4 to 5 sec.

relay's performance.

temperature range.

Counter-electromotive force model (diode)

of the load.

determined by IDEC.

· Shock Resistance

5-5. Others

shock.

Life

# APEM

5-3. Do not use relays in the vicinity of strong magnetic fields, as this Switches & Pilot Lights

> Control Boxes Emergency

Stop Switches Enabling Switches

Explosion Proof

Terminal Blocks

Relavs & Sockets Circuit Protectors

Power Supplies

LED Illumination

Controllers Operator Interfaces

Sensors

AUTO-ID

Interlock Switches Non-contact Interlock Switches Safety Lase Scanners Safety Light Curtains Safety Modules

FS1A	
RF1V	
RF2	
HR2S	
HR1S	
	-

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# **Operating Instructions**

# 3. Protection for Relay Contacts

3-1. The contact ratings show maximum values. Make sure that these values are not exceeded. When an inrush current flows through the load, the contact may become welded. If this is the case, connect a contact protection circuit, such as a current limiting resistor. 3-2. Contact protection circuit:

When switching an inductive load, arcing causes carbides to form on the contacts, resulting in an increased contact resistance. In consideration of contact reliability, contact life, and noise suppression, use of a surge absorbing circuit is recommended. Note that the release time of the load becomes slightly longer. Check the operation using an actual load. Incorrect use of a contact protection circuit will adversely affect switching characteristics. Four typical examples of contact protection circuits are shown in the following table:

RC		This protection circuit can be used for both AC and DC load power circuits. R: Resistor of approximately the same resistance value as the load. C: 0.1 to 1 $\mu$ F
Diode	Power D Ind. Load	This protection circuit can be used for DC load power circuits. Use a diode with the following ratings. Reverse withstand voltage: Power voltage of the load circuit $\times$ 10 Forward current: More than the load current
Varistor	Power N Ind. Load	This protection circuit can be used for both AC and DC load powercircuits. For the best result, when using on a power voltage of 24 to 48V AC/DC, connect a varistor across the load. When using on a power voltage of 100 to 240V AC/DC, connect a varistor across the contacts.

3-3. Do not use a contact protection circuit as shown below:

· · ·	
This protection circuit is very effective in arc suppression when opening the contacts. But, when the contacts are of a current flows to charge the capacitor, causing contact welding.	

Generally, switching a DC inductive load is more difficult than switching a DC resistive load. Using an appropriate arc suppressor will improve the switching characteristics of a DC inductive load.

# 4. Usage, transport, and storage conditions

4-1. Condensation

Condensation occurs when there is a sudden change in temperature under high temperature and high humidity conditions. The relay insulation may deteriorate due to condensation.

4-2. Freezing

Condensation or other moisture may freeze on the relay when the temperatures is lower than 0°C. This causes problems such as sticking of movable parts or delay in operation.

4-3. Low temperature, low humidity environments

Plastic parts may become brittle when used in low temperature and low humidity environments.

# 5. Other Notices

5-1. General notice:

- ① To maintain the initial characteristics, do not drop or shock the relay.
- <sup>②</sup> The relay cover cannot be removed from the base during normal operation. To maintain the initial characteristics, do not remove the relay cover.
- ③ Use the relay in environments free from condensation, dust, sulfur dioxide (SO2), and hydrogen sulfide (H2S).
- ④ RTII model cannot be washed as it is not a sealed type. Also make sure that flux does not leak to the PC board and enter the relay.
- ⑤ Make sure that the voltage applied to the coil cotinuously does not exceed the maximum allowable voltage.